



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2010-103
Job Sheet 167305



Part No: D2010-103

Job Qty: 3 ea

Part Name: Mirror Arm 369/500



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/27/17

Job Tracking No:

Due Date: 11/2/17

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/1/17	11/1/17	0.00	0.00	Start up container		MCC
100	Brake NC	3 pcs	11/1/17	11/1/17	0.00	0.77	Brake NC 3	0.75	MCC
110	Small Fab	3 pcs	11/1/17	11/1/17	0.00	0.62	Small Fab	0.67	MCC
120	Small Fab	3 pcs	11/1/17	11/1/17	0.00	0.62	Small Fab	0.76	MCC
130	QC	3 pcs	11/1/17	11/1/17	0.00	0.00	QC5		DAS 38
140	Powdercoat	3 pcs	11/2/17	11/2/17	0.00	0.06	Powdercoat4		3-89
150	QC	3 pcs	11/2/17	11/2/17	0.00	0.00	QC3		
160	Packaging	3 pcs	11/2/17	11/2/17	0.00	0.00	Packaging3	37 351	SY
170	QC21-SA	3 Ea	11/2/17	11/2/17	0.00	0.00	QC21		DAS 21

Part Op 100 - Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727 Identify as D2010-103

Descriptions: 110 - 1- Bend as per Dwg D2010 using bending Jig D2010-103T2 2- Deburr ends

120 - 1-flare before installing plug as per dwg D2010 2-Install D2057 plug as per Dwg D2010

140 - START TIME: 3:40 OVEN TEMPERATURE: 350° FINISH TIME: 4:10.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.500W.049	5	164	0	0
110-Small Fab	D2057 F152 226	3	11	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S004607

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Mirror Arm 369/500

PART NO:	D2010 – 103
Revision:	
Operation:	Start up Operation
Quantity:	3
Change No:	

Mfg Date: 11/01/17
Job No: 167305